

## Wire drawing machine 180-30

### Features and Benefits

Finish wire diameter 0,3 mm to 0,8 mm (0.012" – 0.031")

- Wire material stainless steel, heating conductors, resistance alloys
- Drawing speed 0-10 m/s ( 2,000 fpm )
- Total number of dies 22
- Step cones wet, drawing dies wet ( fully submerged )
- 1<sup>st</sup> step cone pair 16% WE (machine gear)  
steel with coating ; diameter 200 mm (8")
- 2<sup>nd</sup> step cone pair 16% WE (machine gear)  
steel with coating ; diameter 200 mm (8")
- 3<sup>rd</sup> step cone pair 16% WE (machine gear)  
steel with coating ; diameter 200 mm (8")
- Capstan (final die) 16% WE (machine gear) ; diameter 200 mm (8")
- Designed for central lubricant supplying system ; option : drawing agent tank made from stainless steel

