

## Wire drawing machine 180-15

### Features and Benefits

Finish wire diameter 0,2 mm to 0,35 mm (0.00787" – 0.01378")

- Wire material EDM wire ( brass, zinc coated brass )
- Drawing speed 0-25 m/s ( 5,000 fpm ) or 0-35 m/s ( 6,500 fpm )
- Total number of dies 19 ( 20 )
- Step cones wet, drawing dies wet ( fully submerged )
- 1<sup>st</sup> step cone pair 16% WE (machine gear)  
steel with coating ; diameter 200 mm (8")
- 2<sup>nd</sup> step cone pair 16% WE (machine gear)  
steel with coating ; diameter 200 mm (8")
- Capstan (final die ) 16% WE (machine gear) ; diameter 200 mm (8")
- Designed for central lubricant supplying system ; option : drawing agent tank made from stainless steel

