

## Wire drawing machine 150-40

## **Features and Benefits**

Finish wire diameter 0,2 mm to 0,8 mm (0.00787" – 0.031")

- Wire material stainless steel and carbon steel
- Drawing speed 0-25 m/s ( 5,000 fpm )
- Total number of dies 19 (20)
- Step cones wet, drawing dies wet (fully submerged)
- 1<sup>st</sup> step cone pair 16% WE (machine gear) steel with coating or ceramic steel compound construction ; diameter 250 mm (10")
- 2<sup>nd</sup> step cone pair 16% WE (machine gear) steel with coating or ceramic steel compound construction ; diameter 250 mm (10")
- Capstan (final die) 10 % or 14 % or 16% WE (machine gear) ; diameter 250 mm (10") ; water cooled
- Integrated drawing agent tank made from stainless steel with 1.000 liter (265 US-gal) capacity

