

Wire drawing machine 150-40/13

Features and Benefits

Finish wire diameter 0,5 mm to 1,2 mm (0.01969" – 0.04724")

- Wire material EDM wire (brass, zinc coated brass)
- Drawing speed 0-15 m/s (3,000 fpm)
- Total number of dies 13
- Step cones wet, drawing dies wet (fully submerged)
- 1st step cone pair 6 steps; 16% WE (machine gear)
steel with coating or ceramic steel compound construction ; diameter 250 mm (10")
- 2nd step cone pair 6 steps; 16% WE (machine gear)
steel with coating or ceramic steel compound construction ; diameter 250 mm (10")
- Capstan (final die) 16% WE (machine gear) ; diameter 200 mm (8")
- 13 dies in total
- Designed for central lubricant supplying system ; option : drawing agent tank made from stainless steel

