

## Wire drawing machine 150-15/21

### Features and Benefits

Finish wire diameter 0,15 mm to 0,5 mm (0.00591" – 0.01969")

- Wire material stainless steel
- Drawing speed 0-25 m/s ( 5,000 fpm )
- Total number of dies 21
- Step cones wet, drawing dies wet ( fully submerged )
- 1<sup>st</sup> step cone pair 16% WE (machine gear)  
steel with coating or ceramic steel compound construction ; diameter 200 mm (8")
- 2<sup>nd</sup> step cone pair 16% WE (machine gear)  
steel with coating or ceramic steel compound construction ; diameter 200 mm (8")
- Capstan (final die) 14 % or 16% WE (machine gear) ; diameter 200 mm (10") ; water cooled
- Integrated drawing agent tank made from stainless steel with 750 liter (195 US-gal) capacity

