

Wire drawing machine 100-8 with spooler S250

Features and Benefits

Finish wire diameter 80 μm to 150 μm (0.00315" – 0.0059")

- Wire material carbon steel (steel cord, saw wire) ; stainless steel
- Drawing speed 0-30 m/s (6,000 fpm)
- Total number of dies 30
- Step cones wet, drawing dies wet
- 1st step cone pair 16% WE (machine gear) hardened steel ; diameter 200 mm (8")
- 2nd step cone pair 16% WE (machine gear) hardened steel ; diameter 200 mm (8")
- 3rd step cone pair 13% WE (machine gear) Steel with coating ; diameter 135 mm (5.3")
- Capstan (final die) 13 % WE (machine gear) ; diameter 135 mm (5.3")
- Designed for central lubricant supplying system ; option : drawing agent tank made from stainless steel
- Spring actuated dancer
- Traverse driven by stepping motor
- Spool shaft dia. 35 mm ; spool range diameter 250 mm (10")

